

# WARNING!

If not set up like shown in drawing all warranties will be void.

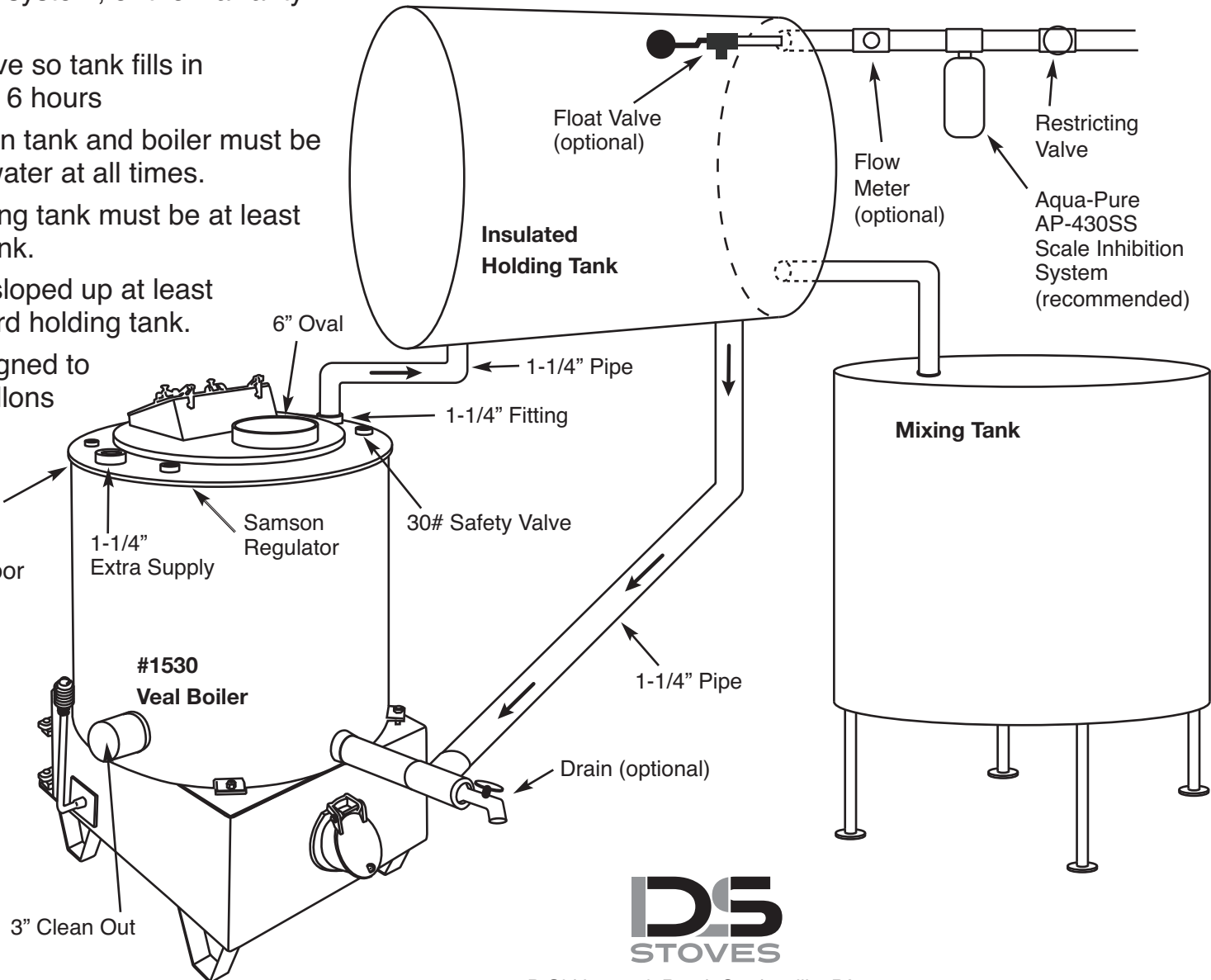
- If you have high calcium water you need some type of filter system, or the warranty could be void.
- Set restricting valve so tank fills in approximately 4 – 6 hours
- Both lines between tank and boiler must be submerged with water at all times.
- Line going to mixing tank must be at least 6" off bottom of tank.
- All lines must be sloped up at least 1/2" per foot toward holding tank.
- This boiler is designed to heat up to 500 gallons of water in 8 – 12 hours.

## NOTE:

Do not open bottom door to fire boiler, this will overheat boiler which can stress steel and eventually crack.

## Clearance to Combustibles

- Side 18"
- Back 18"
- Front 48"
- Single Wall to Stove Pipe 18"
- Ceiling 36"



**DS**  
STOVES

238-B Old Leacock Road, Gordonville, PA 17529  
717-768-3853

DSWarning SetUp 04232018



# *1 Year Limited Warranty*

~ DS Machine Stoves ~

**Your boiler from D.S. Machine is warranted for one year from the date of purchase, subject to the terms and conditions as follows:**

1. **PARTS:** DS Machine will replace, at no charge to the owner, any defective part which DS Machine determines affects the operation of the boiler.
2. **LABOR:** The owner is responsible for labor and costs to complete the repair. The owner may at his option and with DS Machine approval, have the boiler shipped to the factory for repair. All labor and material costs for repair at the factory will be borne by DS Machine.
3. **SHIPPING:** the owner is responsible for all shipping costs.
4. **Controls** will be warranted for 1 year if installed properly and not overheated.

DS Machine door, door gaskets, enameled parts, grates, and furnace cement are not covered by this Limited Warranty.

This Limited Warranty applies to original owners only.

Failure to follow installation and basic operation recommendations on the back of this certificate will VOID THIS WARRANTY as will negligence, abuse, modifications to the stove, or overfiring, as determined by DS Machine or its authorized dealers.

This Limited Warranty is in lieu of all other warranties either expressed or implied.

– DS MACHINE